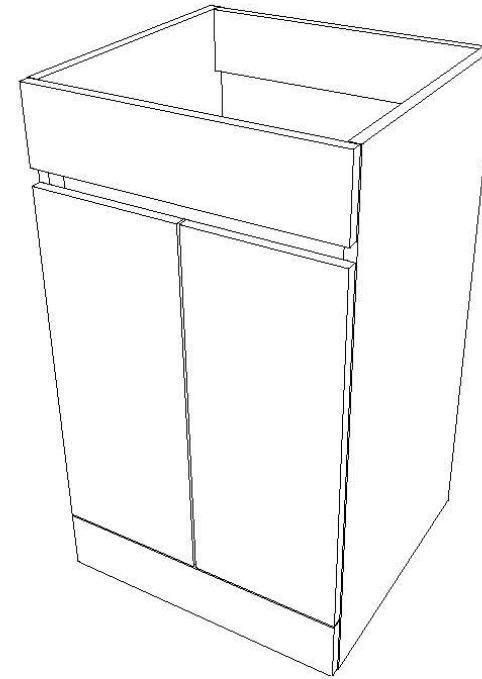
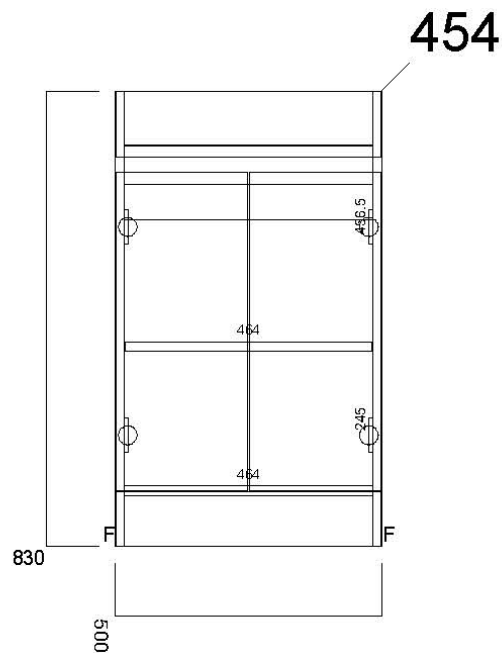




Specification

Tolerance Guidelines (Carcase Assembly)

Doors:
Doors including edge band (if required) + or - 0.5mm

Carcase:
Rails and Shelves + or - 0.5mm

Squareness:
Panels to be checked back to back + or - 1.0mm per linear metre
Panels corner to corner (diagonal) + or - 1.0mm per linear metre

Drilling:
Visible holes must be clean of chipping on circumference
Location + or - 0.5mm
Diameter + or - 0.1mm
Depth + or - 0.5mm
Countersunk hole depth no greater than 1.5mm depth
Spikes must be clearly visible

Groove / Slot / Rebate:
Depth + or - 0.5mm
Width + 0.5mm or - 0.0mm
Distance from Datum Edge + or - 0.5mm

Chipping:
A Face is visible at all times – no chipping allowed
B Face is intermittently visible – no chipping allowed
C Face is not visible – intermittent allowed

Refer to quality documentation and any relevant customer specification for more concise tolerance guidelines

Doors			
1	120	496	Cut and Edged
1	100	496	Cut and Edged
2	579.5	246	Cut and Edged
Panel Stock			
1	830	454	Finished Left End
1	830	454	Finished Right End
1	485	464	Unfinished Back
1	464	100	Nailer
1	464	394	Deck
1	464	70	Drawer Stretcher
1	462	375.5	Adjustable Shelf
Hardware			
4	63.5	25.4	Hinge
Fittings			
16	SCREW		
22	8MM DOWEL		
4	Shelf Support		
2	L BRACKET		

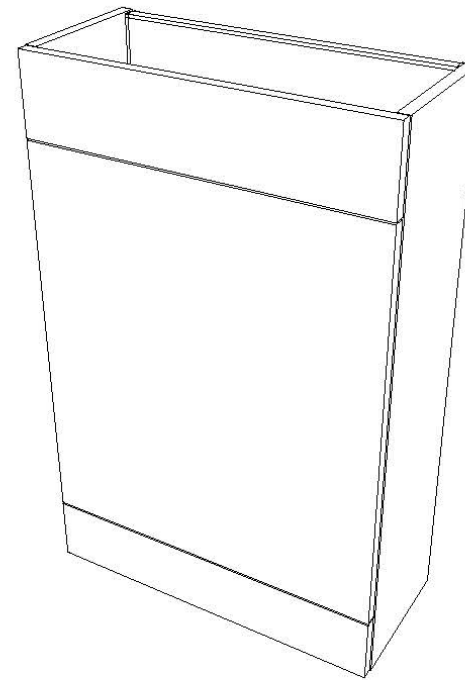
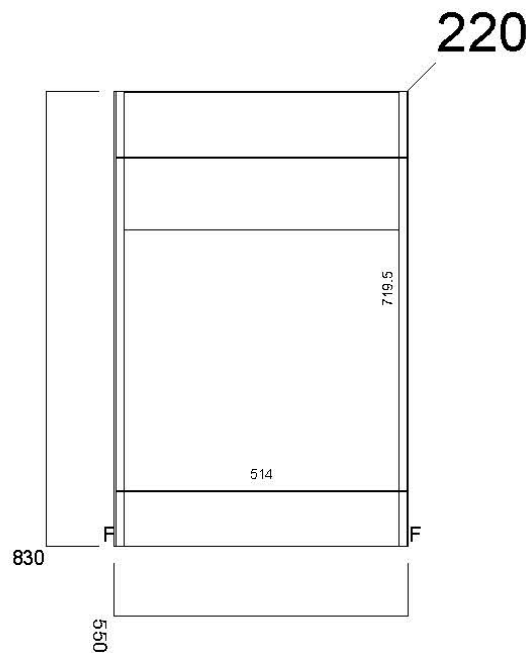
Comment
Created 03Jan2023 - AM
L Shaped 1100 Basin Unit
Customer Code - 4001

0.8mm Alpine White ST30ST2
0.8mm Alpine White ST30ST2
0.8mm Alpine White ST30ST2

18mm AlpineWhiteST30ST2
18mm AlpineWhiteST30ST2
18mm White PFL
18mm White PFL
18mm White PFL
18mm AlpineWhiteST30ST2
18mm White PFL

110D Slyder S/C Hinge

Cabinet Number	Quantity
10	1
Customer	
Sales Order	
Reference	
Luna Range L Shape	
Product	
Size	
H830 x W500 x D454	
Print Date	
06/03/23 @7:49 AM	



Specification

Tolerance Guidelines (Carcase Assembly)

Doors:
Doors including edge band (if required) + or - 0.5mm

Carcase:
Rails and Shelves + or - 0.5mm

Squareness:
Panels to be checked back to back + or - 1.0mm per linear metre
Panels corner to corner (diagonal) + or - 1.0mm per linear metre

Drilling:
Visible holes must be clean of chipping on circumference
Location + or - 0.5mm
Diameter + or - 0.1mm
Depth + or - 0.5mm
Countersunk hole depth no greater than 1.5mm depth
Spikes must be clearly visible

Groove / Slot / Rebate:
Depth + or - 0.5mm
Width + 0.5mm or - 0.0mm
Distance from Datum Edge + or - 0.5mm

Chipping:
A Face is visible at all times – no chipping allowed
B Face is intermittently visible – no chipping allowed
C Face is not visible – intermittent allowed

Refer to quality documentation and any relevant customer specification for more concise tolerance guidelines

Doors

1	120	546	Cut and Edged
1	604	546	Cut and Edged
1	100	546	Cut and Edged

Panel Stock

1	830	220	Finished Left End
1	830	220	Finished Right End
1	250	514	Unfinished Back

Fittings

32	SCREW
6	8MM DOWEL
2	L BRACKET

Comment

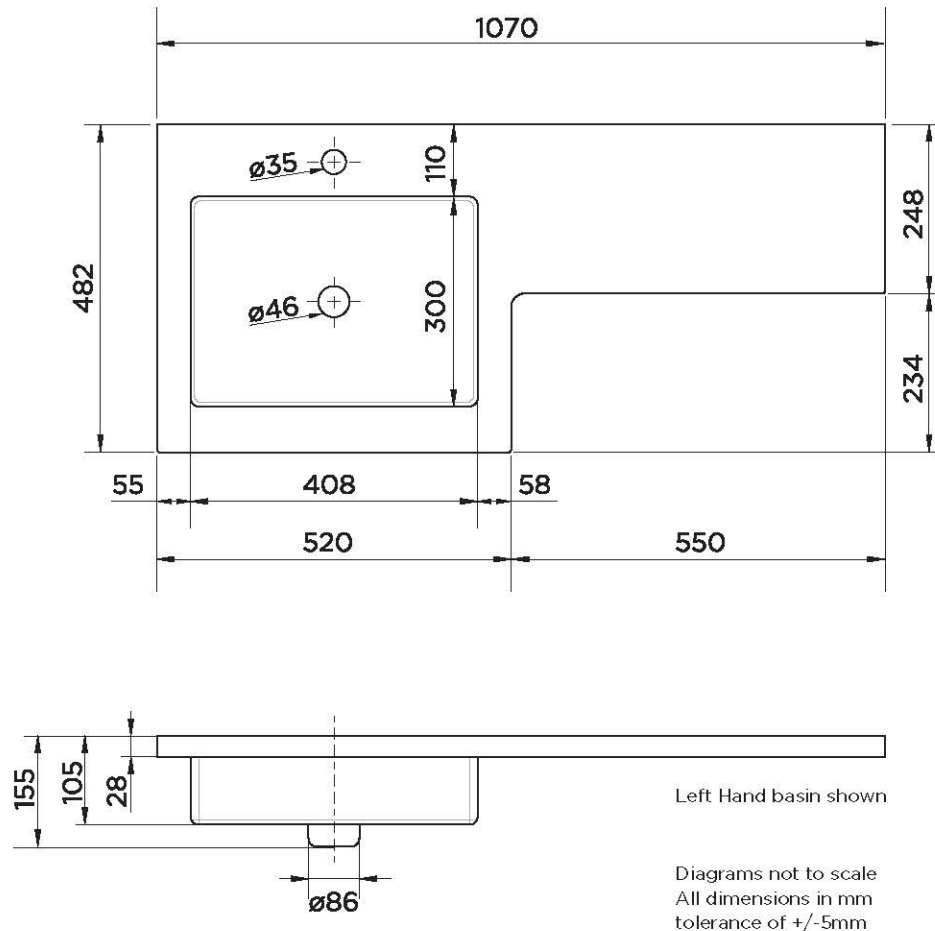
Created 03Jan2023 - AM
L Shaped 1100 WC Unit
Customer Code - 4002

0.8mm Alpine White ST30ST2
0.8mm Alpine White ST30ST2
0.8mm Alpine White ST30ST2

18mm AlpineWhiteST30ST2
18mm AlpineWhiteST30ST2
18mm White PFL

Cabinet Number	Quantity
9	1
Customer	
Sales Order	
Reference	
Luna Range L Shape	
Product	
Size	
H830 x W550 x D220	
Print Date	
06/03/23 @7:49 AM	

L SHAPE STANDARD BASIN LEFT HAND/RIGHT HAND



RANGE	L SHAPE
PRODUCT TYPE	ONE PIECE L SHAPE BASIN
CODE	
OUTER DIMENSIONS (HxWxD)	155 x 1070 x 248-482mm
INTERNAL BASIN DIMENSIONS (HxW)	105 x 408mm
MATERIAL	SOLID SURFACE
TAP HOLE	ONE TAP HOLE
WASTE	NOT INCLUDED
OVERFLOW	YES
PRODUCT WEIGHT	13.3Kg
GUARANTEE	

**Fixing point dimensions are for guidance only, the positions of wall fixing must be checked when product is received.